PLEASE READ ASSEMBLY INSTRUCTIONS

Note: Recommended to assemble stair completely before fitting into position

STEP 1. – Insert bolts into holes provided in stringers & seat into position with hammer. Thread of bolts should be facing the inside/bracket side of the stringer

STEP 2. – Fit galvanised angle bracket over bolts with the mitre corners facing down. Attach nuts level with the outside of bolt tread to hold bracket loosely in place. Repeat for all brackets

Note: Do not tighten nuts at this stage

STEP 3. – Insert bolts into predrilled holes in the treads. Seat into position with hammer.

Note: Thread of bolt should be to the underside of the tread marked with an X

STEP 4. – Lie one stringer down on a flat surface so that the brackets are facing up. Place treads into position on the stringer and loosely attach nuts so that they are level with the outside of the bolt thread. Repeat process until all treads are in position on the stringer.

Note: Do not tighten at this stage

STEP 5. – Place the other stringer on top of the treads & starting from one end loosely attach nuts.

STEP 6. - Lie stair unit down so that the underside of the stair is facing up. You should be able to see all brackets and bolts at this stage. Using an appropriate tool such as a spanner or drill with socket tighten tread nuts followed by those on the stringers. The stair unit will pull up tight and straight.

Note: Nuts on treads MUST be tightened before those on the stringers.

CENTRE SUPPORT– Assemble stair as above. Fit centre support underneath treads. Screw through the top of each tread into the centre support. Clamps are recommended to hold centre support during installation.

FILLETS – Stairs over 170mm rises require fillets. Assemble as above including centre support if supplied. Position fillet in line with the front edge of the bracket on the underside of the tread. This is usually 20-25mm from the front edge of each tread. Nail into position.

WHEN STAIR UNIT IS ASSEMBLED AND IN POSITION SECURE FASTENING OF ALL STRINGERS IS REQUIRED